

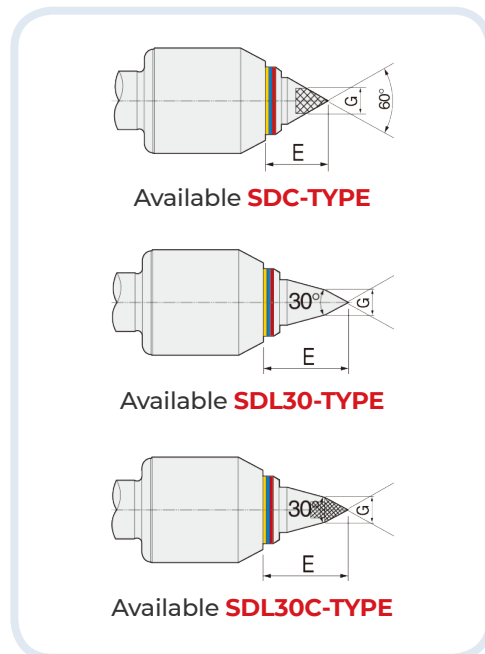
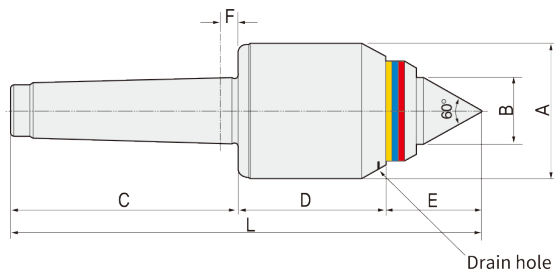
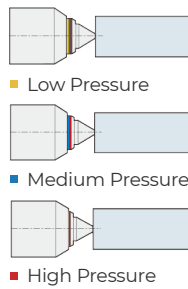
SD

FEATURES

- Accuracy guaranteed to 0.005 TIR (0.0001")
- Excellent for complement to Face Driver.
- Automatic thrust adjustment and quick operation.
- Heat-treated point to HRc 60 ± 2.
- The axial force can easily be read off from a colored ring around the rotor: low, medium, high.
- Shock absorb performance for protecting spindle bearings from repetitive contact impact
- The high load dish spring is used to compensate for length variation in the work parts, as well as depth variations in the center holes of the work parts.
- Drain hole have to be located on bottom side to prevent ingress of coolant.
- Carbide point available.
- Carbide point to HRA 90 ± 5.



MT	Axial force (kgf)		
2	0~200	200~400	400~600
3	0~300	300~600	600~900
4	0~400	400~800	800~1,200
5	0~1,500	1,500~3,000	3,000~4,050



Dimension

Unit: mm, kg

SD - Standard 60°													
MODEL	MT	A	B	C	D	E	F	G	L	Workpiece Weight	Max, R.P.M	Weight	Max, Run Out
101002 (102002)	2	45	20	68	48	29	6	10	145	400	5,000	1.2	0.005
101003 (102003)	3	52	25	85	54	34	6	10	173	700	4,000	1.2	0.005
101004 (102004)	4	65	32	108	70	45	8	14	223	1,200	3,000	2.4	0.005
101005 (102005)	5	94	55	136	88	70	8	18	294	2,000	2,000	6.4	0.005
SD - Extended 30°													
MODEL	MT	A	B	C	D	E	F	G	L	Workpiece Weight	Max, R.P.M	Weight	Max, Run Out
103002 (104002)	2	45	20	68	48	38	6	10	154	320	5,000	1.3	0.005
103003 (104003)	3	52	25	85	54	50	6	10	189	560	4,000	1.3	0.005
103004 (104004)	4	65	32	108	70	62	8	14	240	960	3,000	2.5	0.005
103005 (104005)	5	94	55	136	88	105	8	18	329	1,600	2,000	6.5	0.005

* (MODEL NO) : Carbide Tip Type